



Ti Thermal Imaging LTD

Unit 8, Weybridge Business Centre, 66 York Road, Weybridge, Surrey, KT13 9DY

Tel: 0845 458 6315 Fax: 0871 9004978 E-mail: info@thermalimaging.co.uk Web: www.thermalimaging.co.uk



RISK MANAGEMENT THERMOGRAPHIC INSPECTION FOR:

TI THERMAL IMAGING LTD

LOCATION:

**UNIT 8 WEYBRIDGE BUSINESS CENTRE
66 YORK ROAD
WEYBRIDGE
SURREY
KT13 9DY**

DATE:

25/08/11

TI JOB NO.

TI - 03



Report generated by Ti Thermal Imaging LTD.

Company Registered in England: 04450573 VAT No. 828 6288 87





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Introduction to your Ti Thermal Imaging LTD risk management thermographic inspection

This electrical, mechanical and visual thermographic inspection has been carried out using a Flir P-series camera with data input onto a purpose built tablet PC platform for instantaneous results and report generation. A Webmanager houses all data that is permanently accessible over the internet allowing the user to track and monitor problems and their repair status.

This is a guide which should help you to fully understand how the inspection was performed and how the results were achieved

- The framework to this inspection can either be generated onsite during the inspection, building the list during the survey or a list exported to MS Excel can be imported into the tablet PC to provide comprehensive information such as item locations, tag numbers, work orders etc.
- Images are captured of all online items and a record is kept of temperature data to enable a trending programme to begin. Subsequent inspections will see the addition of a new image for each inspection so that temperatures can be monitored.
- Baseline images and anomalous pieces of equipment have been recorded as one of three types of inspection:
 - T/D Electrical – This covers transmission, distribution and instrumentation
 - Mechanical – This covers all mechanical/moving/rotary equipment
 - Visual – This covers all visual findings only
- All component baseline images are taken under normal load conditions.
- Panels have been removed where safe and possible to do so and where covered by the Permit To Work system. In addition load readings have been captured using a clamp meter only where covered by the Permit to Work system and where safe to do so. In some cases load readings have not been taken so these are left as blank intentionally so that the normalised graph will function correctly. If a 0 value is inserted then a fictitious reading will be obtained. An explanation of the Normalization graph is listed later.
- A complete inventory will be built of the equipment giving Test Status at the time of the inspection allowing transparency to the inspection and what occurred with each piece of equipment. These Test Status include:

TBT	To Be Tested	These appear in bold on the thermographers tablet to identify which items are still to be tested
TESTED	TESTED	Marked as Tested once images and faults have been documented
NTLO	Not Tested Locked Out	Selected if the item could not be opened safely
NTNL	Not Tested No Load	Selected if the item was offline at the time of inspection and could not be started
NTNA	Not Tested Not Available	Selected if the item is no longer available
NTNS	Not Tested Not Specified	Selected if an item is found to be unspecified
NTUR	Not Tested Under Repair	Selected if an item is currently under a repair procedure
NSFI	Not Scheduled For Inspection	Selected if an item is not due or needed to be tested
NTTC	Not Tested Time Constraint	Selected if the inspection has not been allocated enough time or access problems have cause it to overrun.



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- Each piece of equipment has been allocated a priority to operation taken from the following non-changeable list:

CTO	Critical To Operation
ETO	Essential to Operation
NON	Non-Essential To Operation
UNC	Unclassified

- Emissivity is the value in which an object emits it's infra-red radiation and is also directly proportional to it's reflectivity. For example if an item had 0.9 emissivity then it's reflectivity would be 0.1. This inspection uses an emissivity set to 0.96 because this value is found to be suitable when assessing the temperatures of most electrical components due to them usually being housed in plastic or rubber which has a similar emissivity value. Emissivity is only changed were absolutely necessary. An example of this would be copper busbar with no electrical tape/labels attached.
- Anomalous components are assessed in one of two ways.
 - With the use of Reference components operating under similar conditions: These would include using line/load sides or different phases with similar load patterns to compare an anomalous component with another which has a more normal temperature gradient.
 - The use of load correction formulas which results in the following value:
 - Estimated fault component temp at full load (°C) – This estimates the temperature that the component would be running at if it was loaded at 100%. This value has been arrived at using a formula correction using anomalous and ambient temperatures, measured and maximum load.
- The value of 75°C has been taken from the British Standard BS7671 (*.*). This value is the recommended cable temperatures of between 65-85C at full load.
- Using this value it is possible to use a fault rating system to grade the severity of the fault. The following fault ratings and colour coding have been used:

Fault Ratings	minor	Important	Serious	Critical
Temp above ref temp or above 75°C	0-7	8-15	16-32	33+

- This value of 75°C is also used as a threshold temperature for the captured baseline images. In certain circumstances, this value has either been increased to 100°C or decreased to 50°C. The value has been increased to 100°C where the thermographer deems this a more appropriate value due to an elevated cubicle ambient or where components are tightly arranged together causing uplift in operating temperature. The value has been decreased to 50°C where the thermographer deems this a more appropriate value due to panel covers not being able to be removed and only the surface of the component can be seen and not the actual connections. In certain circumstances where SP2 Reference temperature cannot be suitably obtained, the value has been set from the BS Ref of 75°C as the SP2 reference temp.
- The normalization graph simulates temperature at 0, 50% and 100% load and is designed to assist the prediction of component operating temperature where a reference component has been used. According to Ohms law $P=I^2R$ but the graph is designed as a quick glance tool to assist in viewing the potential that a problem may become.
- Where anomalous components are found, a knowledge base library is used to house specific statements that ensure synergy between inspections for faults, root causes and recommended remedial actions.
- Formulas:**

Normalization Graph	$P=I^2R$ where P=Power, I=Current, R=Resistance
T load corrected	Let $(T_m - T_{amb}) = T_{rise}$; $I_{meas} / I_{full} = LF$ (Load factor) Then: $T_{corr} = (((1/LF)^{1.68} + (1/LF)^{1.46})/2) * T_{rise} + T_{amb}$



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Report pages:

The combined report contains the following pages:

NB Page numbers have been left in for additional ID purposes. Page numbers run in sequence beginning at #1 for each section but do not run in sequence for the whole combined report.


1. Cover Page for TD Electrical: This is a summary report which offers the amount of problems found and their severity grade. It is for a complete site overview.
2. List of all open problems: This is the full list of equipment found with problems and includes their locations and tag numbers
3. Inspection Inventory: This is a full inventory of equipment inspected, their ID numbers and their test status.
4. Documentation pages: These pages include the details of all anomalies found for individual pieces of equipment.
5. Cost Benefit Analysis: This lists the possible cost benefits of finding the faults before they have failed and estimates how much cost has been saved by predicting a failure before it happens. These values are deliberately very conservative and loss of production has not been taken into account.

The Webmanager contains all of the above reports and lists problems, cost benefits and baseline trends in easy to source locations. To view your current and previous inspections, please logon to your personal Webmanager using your username and password already supplied. If you do not have this please contact Ti on 0845 4586315.

<http://193.228.155.40/inspectrend> or www.thermalimaging.co.uk then 'Login to Webmanager' tab

Webmanager tutorial snapshot:

Navigate to the area you need using one of the 6 tabs at the top of the screen:

<p>REP'S/ELECTRICIANS ENTER CORRECTIVE WORKORDERS INTO WEBMANAGER HERE</p> 	Overview	Summary listing all problems active or closed with severity grade.
	Inspection	Select site and then hit search to reveal historical list of inspections. Select 'more' next to the inspection that you want to see further details of. At the bottom is a 'reports' button that highlights in red, hit this to reveal a list of your reports. Your combined report will be prefixed by 1_ to ensure it the very first report.
	Inventory	Select site and then hit search to reveal a full inventory of surveyed equipment, test status, priority to site operation and last inspected date.
	Problems	Select site and then hit search to reveal a list of all open/closed problems found with severity grade, repair status and date found. Attach a work order here for remedial action and view the problem in its own individual report page.
	Cost Benefit	Select site and then hit search to reveal the savings you have made by having this inspection carried out. Typical ratio is spend £1 and save £4.
	Baseline	Select site and then hit search to reveal baseline trend data for all equipment surveyed. Here you can view individual trend reports for each piece of equipment where the latest IR/DC images are displayed with a historical temperature graph for baseline temp/current insp. Temp and threshold temp.



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Cover Page for T/D Electrical Executive and Operations summary of problems found

**Also available on your Webmanager Overview page
Please use your login details provided**

<http://193.228.155.40/inspectrend>



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INFRARED THERMOGRAPHIC INSPECTION
OF
TRANSMISSION / DISTRIBUTION
ELECTRICAL INSPECTION

Report Date: 25/08/2011

Provided for
TI , TI Site 3

Overview:

The Infrared Electrical Inspection was performed by TI Thermal Imaging, by a certified infrared Thermographer. All of the items inspected are listed in this InspecTrend report. Any anomalies are listed in order of priority based on the component's temperature rise, as measured from a reference component of equal type and load at the time of the inspection. TI Thermal Imaging assumes no liability directly or indirectly as a result of this inspection.

Current Inspection No: 1089 August 25, 2011

Prior Inspection No:

Priority	Temp Rise	Current Inspection	Prior Inspection	Percent of Change
1-Critical	33 - Above	1 = 25%	NA	NA
2-Serious	16 - 32	1 = 25%	NA	NA
3-Important	8 - 15	1 = 25%	NA	NA
4-Minor	1 - 7	1 = 25%	NA	NA
5-Normal	0	0 = 0%	NA	NA
Total Tested Problems:		4	NA	NA
Number of New Documented Problems:		4 =100%	NA	NA
Number of Tested re-occurring Problems:		0 = 0%	NA	NA

Number of prior problems which were Not Tested this inspection : NA

Number of Total Open Problems : **1**

Number of prior problems which tested Normal this inspection : NA

I hereby certify the above project was inspected by myself or under my direction and that the enclosed data is the direct result of this inspection.

TI Thermal Imaging

Wallace, Richard

Certification Level/No.: ITC Level II

* Summary of reoccurring problems on following page(s)



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Cover Page for Visual Executive and Operations summary of problems found

**Also available on your Webmanager Overview page
Please use your login details provided**

<http://193.228.155.40/inspectrend>



Report generated by Ti Thermal Imaging LTD.

Company Registered in England: 04450573 VAT No. 828 6288 87





INFRARED THERMOGRAPHIC INSPECTION
OF
VISUAL PROBLEMS

Provided for

Report Date: 25/08/2011

TI , TI Site 3

Overview:

The Infrared Inspection was performed by TI Thermal Imaging, by a certified infrared Thermographer. All of the items inspected are listed in this InspecTrend report. Any anomalies are listed in order of priority based on the component's temperature rise, as measured from a reference component of equal type and load at the time of the inspection. TI Thermal Imaging assumes no liability directly or indirectly as a result of this inspection.

Current Inspection No: 1089 August 25, 2011

Prior Inspection No:

Priority	Temp Rise	Current Inspection	Prior Inspection	Percent of Change
1-Critical		1 = 50%	NA	NA
2-Serious		0 = 0%	NA	NA
3-Important		1 = 50%	NA	NA
4-Minor		0 = 0%	NA	NA
Total Tested Problems:		2	NA	NA
Number of New Documented Problems:		2 =100%	NA	NA
Number of Tested re-occurring Problems:		0 = 0%	NA	NA

Number of prior problems which were Not Tested this inspection : NA

Number of Total Open Problems : **1**

Number of prior problems which tested Normal this inspection : NA

I hereby certify the above project was inspected by myself or under my direction and that the enclosed data is the direct result of this inspection.

TI Thermal Imaging

Wallace, Richard

Certification Level/No.: ITC Level II

* Summary of reoccurring problems on following page(s)



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List of Open Problems

Full list of thermal, mechanical and visual issues found

Also available on your Webmanager Problems page
Please use your login details provided

<http://193.228.155.40/inspectrend>



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TI

TI Site 3

List of All Open Problems

Operation Priority Key

CTO = Critical to operation
ETO = Essential to operation
NON = Non-essential to operation
UNC = Un-Classified

Report Date: 25/08/2011

Prior Inspection No :

Current Inspection No : 1089 August 25, 2011

<u>Prob#</u>	<u>Asset ID</u>		<u>Insp#</u>	<u>Temp Rise</u>	<u>% Load</u>	<u>Severity</u>	<u>Status</u>
TD 1	DB T41	Equipment: RISER E \ DB T41 Component: B phase line side connection indicates higher temperature than expected on 100A - 3 Pole Circuit Breaker	1089	12 C	35%	3-Important	TESTED
V 1	DBLL15	Equipment: RISER E \ DBLL15 Component: Broken door hinge causing an access and possible security issue	1089			3-Important	TESTED



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Inspection Inventory Pages

Equipment listing and test status

Also available on your Webmanager Inventory page with Photos
Please use your login details provided

<http://193.228.155.40/inspectrend>



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Current Inspection Inventory Status By Inspection Order

TI
TI Site 3

Report Date: 25/08/2011

Inspected By : Wallace, Richard

Other	Test Status Note	Problem Type Key	Equipment Test Status Key
NI = Not Issued	SCE = Safety Critical	TD = T/D Electrical M = Mechanical V = Visual Inspection	TBT = To Be Tested NT/NL = Not Tested/No Load NT/TC = Not Tested/Time Constraint NT/UR = Not Tested/Under Repair NT/LO = Not Tested/Locked Out NT/NA = Not Tested/Not Available NT/NS = Not Tested/Not Specified NSFI = Not Selected for this insp.
Prior Inspection No:			
Current Inspection No: 1089			
		Operation Priority Key	
		CTO = Critical to operation ETO = Essential to operation NON = Non-essential to operation UNC = Un-Classified	

Work Order	Asset ID	Equipment Description	CTO	Tested	Problem #	Test Status Notes
NI	-	SWITCHROOM	CTO	TESTED		
NI	CP2	MAIN LV	CTO	TESTED		
NI	LV1-1	ROCKWELL ISOLATOR LOADSIDE	CTO	TESTED		
NI	LV1-1	ROCKWELL ISOLATOR LINESDIE	CTO	TESTED		
NI	LV1-2	PANEL B	CTO	TESTED		
NI	LV1-3	LOWER BUSBAR	CTO	TESTED		
NI	LV1-4	UPPER BUSBAR	CTO	TESTED		
NI	LV1-5	MAIN INCOMER	CTO	TESTED		
NI	-	BALFOUR PLANTROOM	CTO	TESTED		
NI	MCC	MCC	CTO	TESTED		
NI	MCC	F10	CTO	TESTED		
NI	LV2	PLANTROOM PANEL	CTO	TESTED		
NI	GHCP	GAS HEATER CONTROL PANEL	CTO	TESTED		
NI	-	RISER A	CTO	TESTED		
NI	DB T18-21	DB T18-21	CTO	TESTED		
NI	DB T20 R3	DB T20 R3	CTO	TESTED		
NI	-	RISER B	CTO	TESTED		
NI	DB T22-25	DB T22-25	CTO	TESTED		
NI	DB 22-25 RYB1-4	DB 22-25 RYB1-4	CTO	TESTED		
NI	DB T12-15	DB T12-15	CTO	TESTED		
NI	DB T12-15	RYB1-4	CTO	TESTED		
NI	-	RISER E	CTO	TESTED		
NI	DBLL15	DBLL15	CTO	TESTED	V1	
NI	DB BFCU	BALFOUR FAN COIL UNITS	CTO	TESTED		
NI	DBT32-33	DBT32-33	CTO	TESTED		
NI	DB NTAC	DB NATIONAL AC	CTO	TESTED		
NI	DB T41	DB T41	CTO	TESTED	TD1	



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Documentation pages for TD Electrical Details of TD electrical problems found

Also available on your Webmanager Problems page
Please use your login details provided

<http://193.228.155.40/inspectrend>



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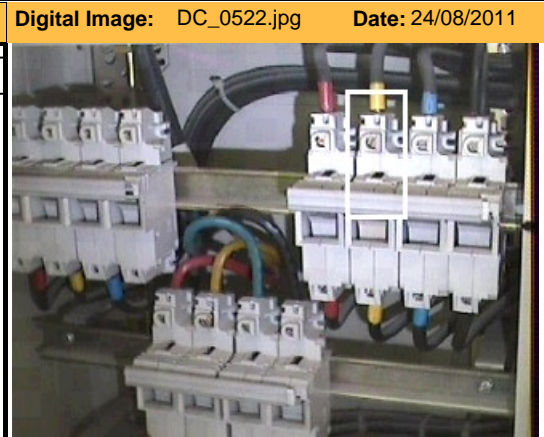
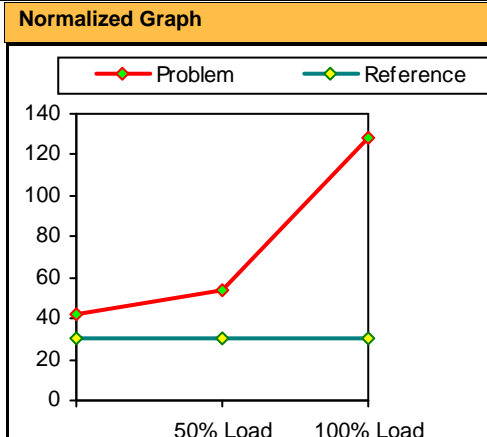
Company Registered in England: 04450573 VAT No. 828 6288 87





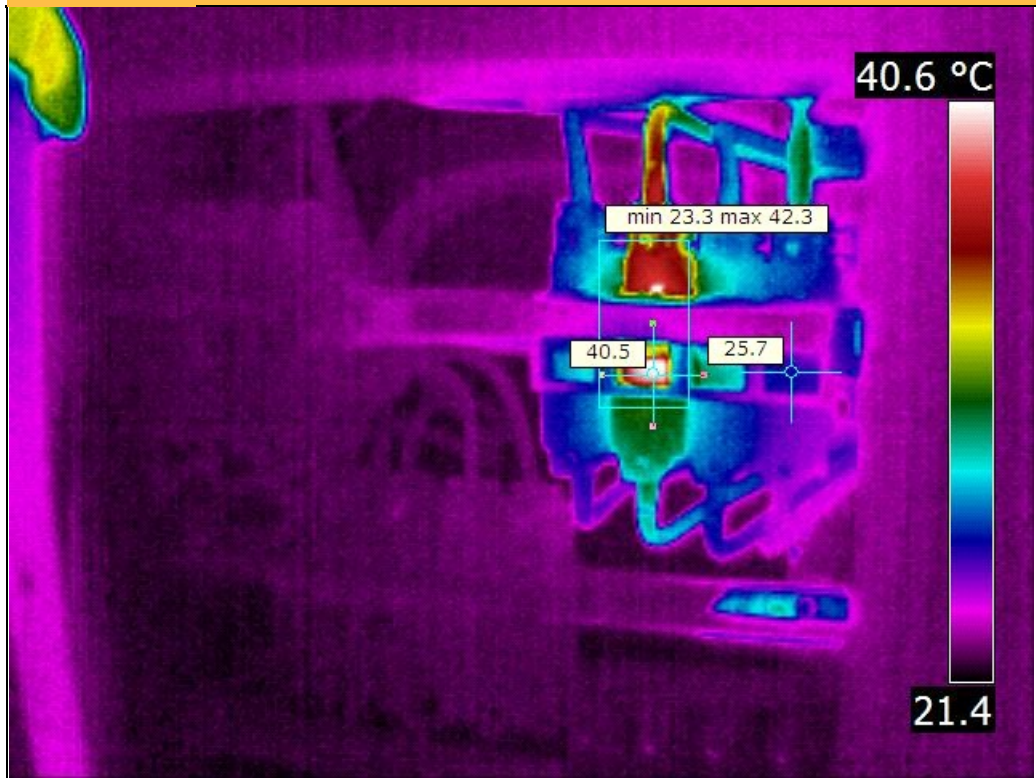
Client	Asset	Inspection Number	Report Date	Inspection Type
TI	TI Site 3	1089	25/08/2011	T/D Electrical

Location / Equipment Information	
Work Order	NOT ISSUED
Equipment ID	DB T41
Location	RISER E
Description	DB T41
Severity	3-Important
Anomaly	B phase line side connection indicates higher temperature than expected on 100A - 3 Pole Circuit Breaker
Possible Root Cause	Suspected loose/deteriorated line side connection
Recommendation	Check, clean and re-make line side connection(s)



Equipment Information			
Component:	Circuit Breakers		
Manufacturer:	Socamec		
Model No:	S100A		
Rated Amps:	100		
Circuit Voltage:	415 Volts		
Measured Loads (Load taken if safe and allowed on PTW)	Phase	Actual Loads (A)	Load %
	B phase line side:	35	35.00%
	B phase load side:	35	35.00%
	Neutral		

Infrared Image: IR_0521A.jpg Date: 24/08/2011



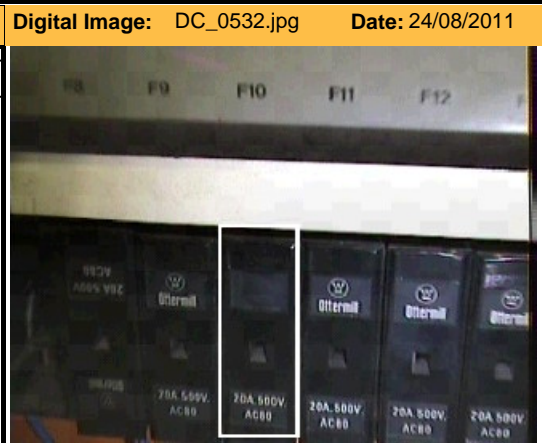
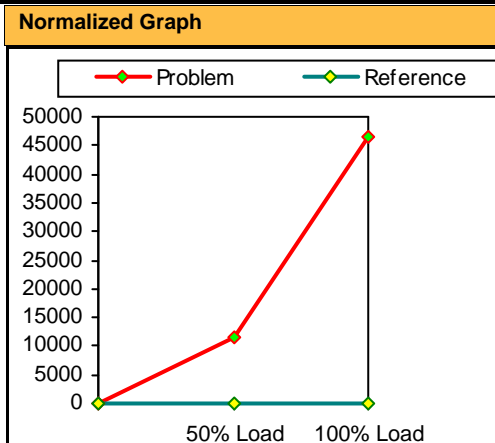
Current Prob No: T/D Electrical/1	
Operation Priority:	Critical to operation
Max Component Temperature - Ar1 Max Temperature	42 C
Reference Temperature or SP2 Temperature	30 C
Temperature Rise Above Reference	12 C
Maximum allowable Temperature British Standard Reference	75 C
British Standard Reference - BS7671	

Temperature Information	
Cubicle ambient:	21 C
Emissivity:	0.96
Environment:	Indoors
Adjusted Temperature Rise above reference:	12 C
Estimated Temp Rise over reference @ 50% Load: (See * 1)	24 C
Estimated Temp Rise over reference @ 100% Load: (See * 2)	98 C



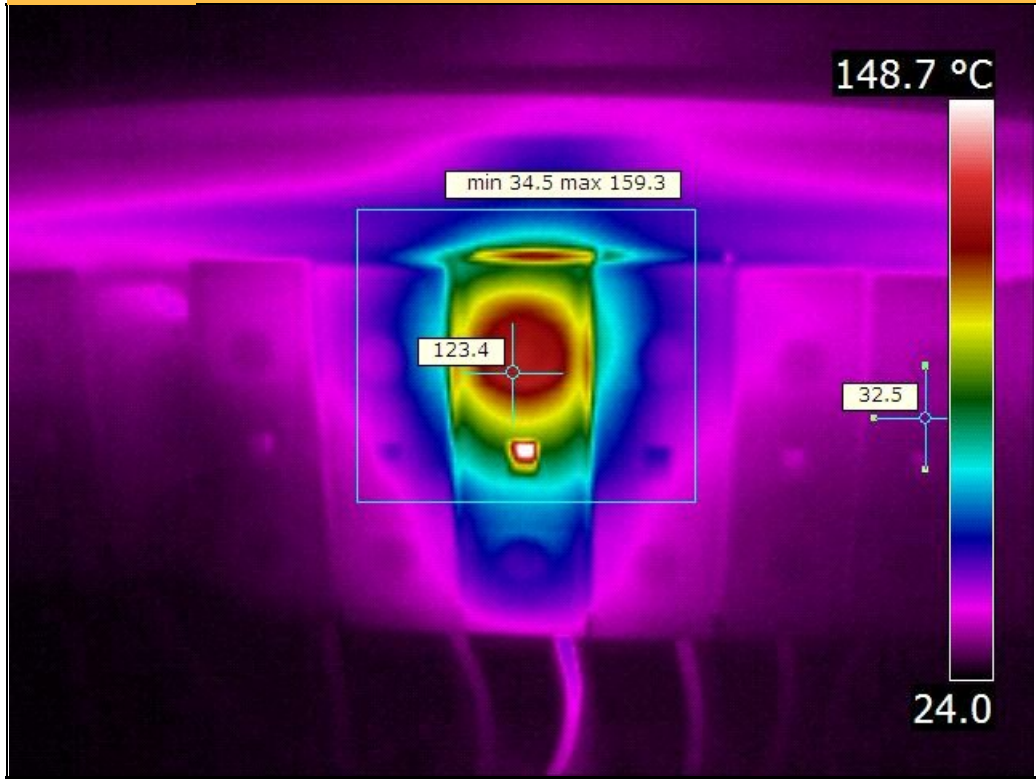
Client	Asset	Inspection Number	Report Date	Inspection Type
TI	TI Site 3	1089	25/08/2011	T/D Electrical

Location / Equipment Information	
Work Order	1830172
Equipment ID	MCC
Location	BALFOUR PLANTROOM
Description	F10
Severity	1-Critical
Anomaly	Indicates higher temperature than expected on 20A - Fuse
Possible Root Cause	Suspected internal problem
Recommendation	Either replace or investigate internal connections to determine source of temp anomaly



Equipment Information			
Component:	Fuses - Fuse Carriers		
Manufacturer:	Ottermill		
Model No:	AC80		
Rated Amps:	20		
Circuit Voltage:	500 Volts		
Measured Loads (Load taken if safe and allowed on PTW)	Phase	Actual Loads (A)	Load %
	--	1	5.00%
	--	1	5.00%
	Neutral		

Infrared Image: IR_0531A.jpg Date: 24/08/2011



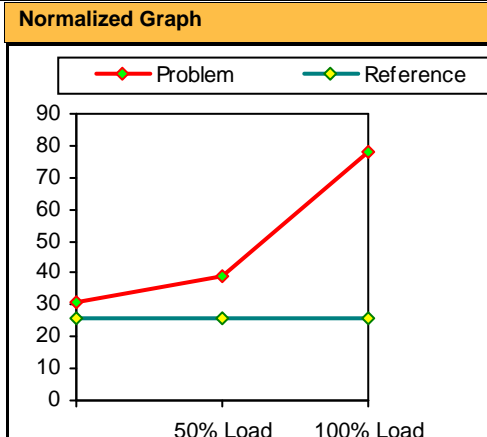
Current Prob No: T/D Electrical/2	
Operation Priority:	Critical to operation
Max Component Temperature - Ar1 Max Temperature	159 C
Reference Temperature or SP2 Temperature	43 C
Temperature Rise Above Reference	116 C
Maximum allowable Temperature British Standard Reference	75 C
British Standard Reference - BS7671	

Temperature Information	
Cubicle ambient:	23 C
Emissivity:	0.96
Environment:	Indoors
Adjusted Temperature Rise above reference:	116 C
Estimated Temp Rise over reference @ 50% Load: (See * 1)	11600 C
Estimated Temp Rise over reference @ 100% Load: (See * 2)	46400 C



Client	Asset	Inspection Number	Report Date	Inspection Type
TI	TI Site 3	1089	25/08/2011	T/D Electrical

Location / Equipment Information	
Work Order	NOT ISSUED
Equipment ID	DB T12-15
Location	RISER B
Description	RYB1-4
Severity	4-Minor
Anomaly	A phase line side connection indicates higher temperature than expected on 100A - 3 Pole Circuit Breaker
Possible Root Cause	Suspected loose/deteriorated line side connection
Recommendation	Check, clean and re-make line side connection(s)



Equipment Information			
Component:	Circuit Breakers		
Manufacturer:	Socamec		
Model No:	S100A		
Rated Amps:	100		
Circuit Voltage:	400 Volts		
Measured Loads (Load taken if safe and allowed on PTW)	Phase	Actual Loads (A)	Load %
	A phase line side:	31	31.00%
	A phase load side:	31	31.00%
	Neutral		

Infrared Image: IR_0565A.jpg Date: 24/08/2011



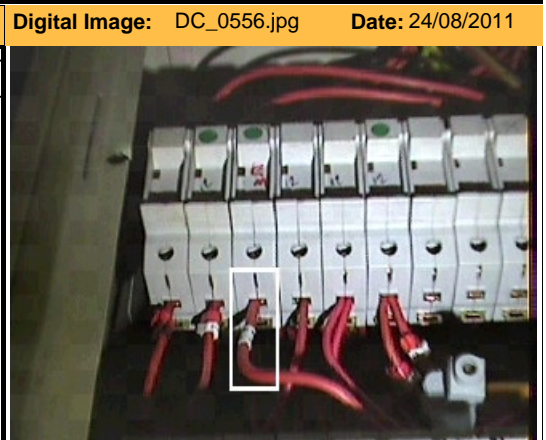
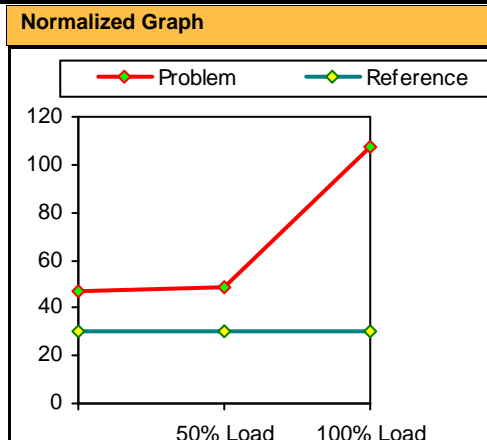
Current Prob No: T/D Electrical/3	
Operation Priority:	Critical to operation
Max Component Temperature - Ar1 Max Temperature	31 C
Reference Temperature or SP2 Temperature	26 C
Temperature Rise Above Reference	5 C
Maximum allowable Temperature British Standard Reference	75 C
British Standard Reference - BS7671	

Temperature Information	
Cubicle ambient:	19 C
Emissivity:	0.96
Environment:	Indoors
Adjusted Temperature Rise above reference:	5 C
Estimated Temp Rise over reference @ 50% Load: (See * 1)	13 C
Estimated Temp Rise over reference @ 100% Load: (See * 2)	52 C



Client	Asset	Inspection Number	Report Date	Inspection Type
TI	TI Site 3	1089	25/08/2011	T/D Electrical

Location / Equipment Information	
Work Order	1830173
Equipment ID	DB T20 R3
Location	RISER A
Description	DB T20 R3
Severity	2-Serious
Anomaly	Load side connection indicates higher temperature than expected on 32A - 1 Pole Mini Circuit Breaker
Possible Root Cause	Suspected loose/deteriorated load side connection
Recommendation	Check, clean and remake load side connection(s)



Equipment Information			
Component:	Mini Circuit Breakers		
Manufacturer:	Socamec		
Model No:	A32S		
Rated Amps:	32		
Circuit Voltage:	400 Volts		
Measured Loads (Load taken if safe and allowed on PTW)	Phase	Actual Loads (A)	Load %
	Load side:	15	46.88%
	Line side:	15	46.88%
	Neutral		

Infrared Image: IR_0555A.jpg Date: 24/08/2011



Current Prob No: T/D Electrical/4	
Operation Priority:	Critical to operation
Max Component Temperature - Ar1 Max Temperature	47 C
Reference Temperature or SP2 Temperature	30 C
Temperature Rise Above Reference	17 C
Maximum allowable Temperature British Standard Reference	75 C
British Standard Reference - BS7671	

Temperature Information	
Cubicle ambient:	21 C
Emissivity:	0.96
Environment:	Indoors
Adjusted Temperature Rise above reference:	17 C
Estimated Temp Rise over reference @ 50% Load: (See * 1)	19 C
Estimated Temp Rise over reference @ 100% Load: (See * 2)	77 C